## **CLAIMS**

- 1. A scraper blade made from synthetic material moulded on an insert (2), characterised in that the insert (2) is in the form of a metal plate (2) comprising a first external part (2A) that extends the base of the scraper blade (1) downwards and a second internal part (2B) inclined with respect to the aforementioned first part and this inclination being such that the forces (F) that are exerted on the blade when the latter is pressed onto the conveyor are substantially perpendicular to this second part
  - 2. A scraper blade made from synthetic material moulded on an insert (2) according to claim 1, characterised in that the plate (2) is folded towards the rear of the scraper blade..
- 3. A scraper blade made from synthetic material moulded on an insert (2) according to claims 1 or 2, characterised in that the inclination of the second part (2B) of the plate with respect to the first (2A) is 115°.
  - 4. A scraper blade made from synthetic material moulded on an insert (2) according to claim 1, characterised in that the first part (2A) of the plate is situated in front of the base of the blade (1).

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5. A scraper blade made from synthetic material moulded on an insert (2) according to claim 1, characterised in that the second part (2B) of the blade passes through almost the whole of the thickness of the blade.